

Quindos Measuring Report



3D-Application Center

Description		Customer	
Drawing Number		Serial Number	
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	AMAVROV	Inspection Date	15-FEB-2010, 14:20:32
Measuring Device	DTX 7 10 7 #734	Measuring Program	Quindos7 - V 7.1.10019-
User Name	Administrator	WKP Name	GearRack

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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PitchRackEva1

Fp	0.0036	0.0000	0.0500	-0.0500	0.0036	
fp	0.0018	0.0000	0.0500	-0.0500	0.0018	
fu	0.0030	0.0000	0.0500	-0.0500	0.0030	
X	3.3424	3.3430			-0.0006	

PitchRackEva2

Fp	0.0083	0.0000	0.0500	-0.0500	0.0083	
fp	0.0026	0.0000	0.0500	-0.0500	0.0026	
fu	0.0021	0.0000	0.0500	-0.0500	0.0021	
X	3.3451	3.3430			0.0021	

GRackBallEva

Z	20.7976	0.0000			20.7976	
MIN	20.7910	0.0000			20.7910	
MAX	20.8048	0.0000			20.8048	

Prof1E(1)

AXI

PA_PZMX	19.9261	20.0000			-0.0739	
FORM	0.0023	0.0000			0.0023	

Prof2E(1)

AXI

PA_PZPX	19.9720	20.0000			-0.0280	
FORM	0.0026	0.0000			0.0026	

Prof1E(2)

AXI

PA_PZMX	19.9418	20.0000			-0.0582	
FORM	0.0030	0.0000			0.0030	

Prof2E(2)

AXI

PA_PZPX	20.0294	20.0000			0.0294	
FORM	0.0022	0.0000			0.0022	

Prof1E(3)

AXI

PA_PZMX	19.9587	20.0000			-0.0413	
FORM	0.0035	0.0000			0.0035	

Prof2E(3)

AXI

PA_PZPX	20.0083	20.0000			0.0083	
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 15-Feb-10, 14:20:32			GearRack			Page 1 of 2	

Date: 15-Feb-10, 14:20:32			GearRack			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Prof2E(3)			AXI				◀
	FORM	0.0028	0.0000			0.0028	
Helix1E(1)			AXI				
	PA_PYPX	20.0068	20.0000			0.0068	
	FORM	0.0018	0.0000			0.0018	
Helix2E(1)			AXI				
	PA_PYPX	19.9709	20.0000			-0.0291	
	FORM	0.0293	0.0000			0.0293	
Helix1E(2)			AXI				
	PA_PYPX	20.0233	20.0000			0.0233	
	FORM	0.0024	0.0000			0.0024	
Helix2E(2)			AXI				
	PA_PYPX	20.0332	20.0000			0.0332	
	FORM	0.0016	0.0000			0.0016	
Helix1E(3)			AXI				
	PA_PYPX	20.0139	20.0000			0.0139	
	FORM	0.0017	0.0000			0.0017	
Helix2E(3)			AXI				
	PA_PYPX	20.0325	20.0000			0.0325	
	FORM	0.0018	0.0000			0.0018	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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