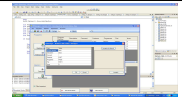


# Inspection Report



- / Responsable :  
CMM Type : PMM SN , Certificate :

Program Number : 1001				Note :			
Customer : CUST				Operator :			
Programme : PROG				Serial :			
Part : PART1				Batch :			
Issue : A				Date & Time : 16/07/2007 13.42.50			
Feature	Axis	Nominal	Up.Tol	Low.Tol	Measured	Dev.	OOT

ORI_SPHERA(1)							
∅	D	3.175	0.050	-0.050	3.172	-0.003	OK
∩	PROF	0.000	0.050	0.000	0.003		OK
↔	Y	0.000	0.050	-0.050	0.000	0.000	OK
↔	Z	0.000	0.050	-0.050	0.000	0.000	OK
↔	X	0.000	0.050	-0.050	0.004	0.004	OK
CYL_X3(0)							
∩	PROF	0.000	0.025	0.000	0.000		OK
∅	D	6.000	0.025	-0.025	0.000	-6.000	-5.975
↔	Z	37.990	0.013	-0.013	0.000	-37.990	-37.978
↔	X	132.106	0.050	-0.050	0.000	-132.106	-132.056
CYL_Y2(0)							
∩	PROF	0.000	0.010	0.000	0.000		OK
∅	D	3.000	0.010	-0.010	0.000	-3.000	-2.990
↔	Y	9.192	0.010	-0.010	0.000	-9.192	-9.182
↔	Z	47.790	0.010	-0.010	0.000	-47.790	-47.780
SPH_X2(0)							
∩	PROF	0.000	0.025	0.000	0.000		OK
∅	D	3.000	0.025	-0.025	0.000	-3.000	-2.975
↔	X	6.000	0.025	-0.025	0.000	-6.000	-5.975
↔	Y	7.088	0.005	-0.005	0.000	-7.088	-7.083
↔	Z	48.095	0.025	-0.025	0.000	-48.095	-48.070
SPH_X1(0)							
∩	PROF	0.000	0.025	0.000	0.000		OK
∅	D	3.000	0.025	-0.025	0.000	-3.000	-2.975
↔	X	4.800	0.025	-0.025	0.000	-4.800	-4.775
↔	Y	7.012	0.025	-0.025	0.000	-7.012	-6.987
↔	Z	44.317	0.025	-0.025	0.000	-44.317	-44.292
TMP_XDI(0)							
∠	ANG	0.000	0.050	-0.050	-83.758	83.758	83.708
↔	Y	9.192	0.050	-0.050	4.591	-4.601	-4.551
XF(0)							
↔	Z	0.000	0.050	-0.050	0.000	0.000	OK
∠	ANG	90.000	0.050	-0.050	90.000	0.000	OK
YF(0)							
↔	Y	0.000	0.050	-0.050	-16.819	16.819	16.769
∠	ANG	0.000	0.005	-0.005	86.849	86.849	86.844
DY2_Y1(0)							
↔	DIST	7.696	0.050	-0.050	0.423	-7.273	-7.223

Feature	Axis	Nominal	Up.Tol	Low.Tol	Measured	Dev.	OOT
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